

# EXPLOSION PROTECTION



## EUROPEAN AND INTERNATIONAL MARKING

Marking in accordance with EU Directive 2014/34/EU (ATEX)				Marking in accordance with EN 60079 and IEC 60079			
II	3	G	Ex ec	IIC	T6	Gc	
Explosive area	Device group	Equipment category	Type of explosive substance	Ignition Protection Type	Group	Temperature Class	Equipment Protection Level
Mine gas/dust	I Underground mining	Temporary occurrence of the explosive substance	Classification of the potentially explosive areas		I		Ma Very high protection level
		M1 Continued operation in the event of firedamp					Mining at risk of firedamp
Gas	II Various areas	1 Permanent, long periods, frequent	Zone 0	G Gas, steam, mist	IIC	T6 ≤85 °C	Ga Very high protection level
		2 Occasionally					Zone 1
Dust	II Various areas	3 Not normally, only briefly	Zone 2	D Dust, fibers, lint	IIIB	T4 ≤135 °C	Gc Enhanced protection level
		1 Permanent, long periods, frequent					Zone 20
		2 Occasionally	Zone 21		IIIC	T2 ≤200 °C	Db High protection level
		3 Not normally, only briefly	Zone 22		IIIA	T1 ≤450 °C	Dc Enhanced protection level

## NORTH AMERICAN MARKING

Marking in accordance with NEC 500 to 506 / CEC sect. 18				Marking in accordance with UL / FM / CSA 60079			
Class I, Zone 2		AEx ec	IIC	T4	Gc		
Explosive area	Class and Zone	Ignition Protection Type	Group	Temperature Class	Equipment Protection Level		
Gas	NEC 501	UL / FM: AEx ec CSA: Ex ec	NEC 505	T6 ≤85 °C	Ga Very high protection level	NEC 505	
	Classification of the potentially explosive areas		Temporary occurrence of the explosive substance			Typical gas	Ignition energy [μJ]
	Class I		Zone 0			T4 ≤135 °C	T3B ≤165 °C
	Zone 1		Zone 1			T2 ≤200 °C	T3C ≤160 °C
	Zone 2		Zone 2			T2 ≤200 °C	T4 ≤135 °C
						T1 ≤450 °C	T5 ≤100 °C
Dust	NEC 502	UL / FM: AEx ec CSA: Ex ec	NEC 506	Maximum surface temperature	Da Very high protection level	NEC 506	
	Classification of the potentially explosive areas		Temporary occurrence of the explosive substance			Typical dust	Dust type
	Class II		Zone 20			IIIC Conductive dust	Carbonaceous dust
	Class III		Zone 21			IIIB Non-conductive dust	Metal dust
			Zone 22			IIIA Flammable lint	Non-carbonaceous dust

## IGNITION PROTECTION TYPES FOR ELECTRICAL APPARATUS

Ignition Protection Type	Pressure-resistant enclosure	Pressurised enclosure	Powder filling	Liquid immersion	Increased safety	Intrinsic safety	Intrinsically safe systems	Non-sparking apparatus	Sparking apparatus	Vapour tightness	Encapsulation	Optical radiation	Protection by enclosure	Constructive explosion protection															
Identifier	Zone	da, db, dc	Zone 0 Zone 1 / Mb Zone 2 / Mb	px, pxb, py, pyb, pz, pzc	Zone 1 / 21 / Mb Zone 1 / 21 Zone 2 / 22	q, qb, qc	Zone 1 / Mb Zone 2	o, ob, oc	Zone 1 Zone 2	e, eb, ec	Zone 1 / Mb Zone 2	ia, ib, ic	Zone 0 / 20 / Ma Zone 1 / 21 / Mb Zone 2 / 22	ia, ib, ic	Zone 0 / 20 / Ma Zone 1 / 21 / Mb Zone 2 / 22	previously nA, nAc now ec	Zone 2	nC, nCc	Zone 2	nR, nRc	Zone 2	ma, mb, mc	Zone 0 / 20 / Ma Zone 1 / 21 Zone 2 / 22	op, opa, opb, opc	Zone 0 / 20 Zone 1 / 21 Zone 2 / 22	ta, tb, tc	Zone 20 Zone 21 Zone 22	h	Zone 0 / 20 Zone 1 / 21 Zone 2 / 22
Symbol																													
Protection principle		Protection by pressure-resistant enclosure	Protection through higher internal pressure than external pressure	Protection by surrounding filler	Protection by surrounding liquid (e.g. oil)	Protection by preventing high temperatures, sparks and light arcs	Protection by energy limitation	Protection by energy limitation	Protection by preventing high temperatures, sparks and light arcs	Protection by pressure-resistant enclosure	Protection by enclosure	Protection by limiting/preventing energy transfer of optical radiation	Protection by excluding a potentially explosive area within the enclosure	Exclusion of sources of ignition by design															
Standards		IEC 60079-1 EN 60079-1 UL / FM / CSA 60079-1	IEC 60079-2 EN 60079-2 UL / FM / CSA 60079-2	IEC 60079-5 EN 60079-5 UL / FM / CSA 60079-5	IEC 60079-6 EN 60079-6 UL / FM / CSA 60079-6	IEC 60079-7 EN 60079-7 UL / FM / CSA 60079-7	IEC 60079-11 EN 60079-11 UL / FM / CSA 60079-11	IEC 60079-25 EN 60079-25 UL / FM / CSA 60079-25	IEC 60079-15 EN 60079-15 UL / FM / CSA 60079-15	IEC 60079-15 EN 60079-15 UL / FM / CSA 60079-15	IEC 60079-18 EN 60079-18 UL / FM / CSA 60079-18	IEC 60079-28 EN 60079-28 UL / FM / CSA 60079-28	IEC 60079-31 EN 60079-31 UL / FM / CSA 60079-31	ISO 80079-36 ISO 80079-37															
Application		Switching and command systems, heating, lights, motors and switch cabinets	Switching, control and analysis devices	Transformers, relays, safety fuses, switches	Transformers, resistors, switchgear	Terminal and junction boxes, enclosures, terminals	Measurement and control technology, sensors, actuators	Measurement and control technology, sensors, actuators	All electrical devices for Zone 2		Relays, sensors, solenoid valves	Optoelectronic devices	Terminal and junction boxes, motors, switchgear and switching systems, lights	Non-electrical apparatus: Mechanical switches, gland seal, mechanical seal, seals, coupling units															

## EX MARKING FOR ASSOCIATED APPARATUS

II	(2)	G	[Ex ib Gb]	IIC
(*) Device category in round brackets		[Ex *] Ignition Protection Type and device protection level in square brackets		
Apparatus with Ignition Protection Type Ex i 'intrinsic safety' and simple electrical apparatus require an associated apparatus to limit the electrical energy. Associated apparatus are highlighted by round and square brackets in the marking. The marking indicates the areas into which the associated apparatus may work.				

## EX MARKING OF DIFFERENT APPARATUS

Marking for	Application	Example in accordance with EN 60079 and IEC 60079	Example in accordance with UL / FM 60079
Apparatus	Use in the area at risk of explosion	Ex ec IIC T4 Gc	AEx ec IIC T4 Gc
Associated Apparatus	Use outside the area at risk of explosion with effect in the Ex area	[Ex ib Gb] IIC	[AEx ib Gb] IIC
Simple Electrical apparatus	Use of simple components that do not impair the intrinsic safety (see Ignition Protection Types) of the circuit	Approval is not required as there is no source of ignition. A marking may not be applied.	

## PERMISSIBLE SURFACE TEMPERATURE

In the event of mining at risk of firedamp (coal mining)		
Gas (example)	Ignition temperature	Group I
Methane	150 °C	With coal dust deposits on apparatus
	450 °C	Without coal dust deposits on apparatus
Other applications		
Gas (example)	Ignition temperature	Group II CENELEC / IEC / NEC505
Amonia	630 °C	
Hydrogen	560 °C	
Propane	470 °C	
Ethylene	425 °C	
Butane	365 °C	
Acetylene	305 °C	
Cyclohexane	259 °C	
Diethyl ether	170 °C	
Carbon disulphide	95 °C	

## MARKING IN ACCORDANCE WITH NEC 500

Class I, Division 2		Group A	T4				
Explosive area	Class and Division	Group	Temperature Class				
Gas	NEC 500	UL / FM: AEx ec CSA: Ex ec	NEC 500				
	Classification of the potentially explosive areas		Temporary occurrence of the explosive substance	Typical gas	Ignition energy [μJ]	T1 ≤450 °C	T3A ≤180 °C
	Class I		Division 1	Permanent, long periods, frequent	>20	T2 ≤300 °C	T3B ≤165 °C
	Division 1		Division 1	Occasionally	>20	T2A ≤280 °C	T3C ≤160 °C
	Division 2		Division 2	Not normally, only briefly	>20	T2B ≤260 °C	T4 ≤135 °C
					60 ... 180	T2C ≤230 °C	T4A ≤120 °C
					>180	T2D ≤215 °C	T5 ≤100 °C
						T3 ≤200 °C	T6 ≤85 °C
Dust	NEC 500	UL / FM: AEx ec CSA: Ex ec	NEC 500				
	Classification of the potentially explosive areas		Temporary occurrence of the explosive substance	Typical dust	Dust type	T21 ≤300 °C	T6 ≤85 °C
	Class II		Division 1	Permanent, long periods, frequent	Conductive dust	Carbonaceous dust	
	Class III		Division 1	Occasionally	Conductive dust	Metal dust	
			Division 2	Not normally, only briefly	Non-conductive dust	Non-carbonaceous dust	
					Flammable lint		

# EXPLOSION PROTECTION COMPACT



## MARKING FOR AREAS AT RISK OF EXPLOSION DUE TO GAS

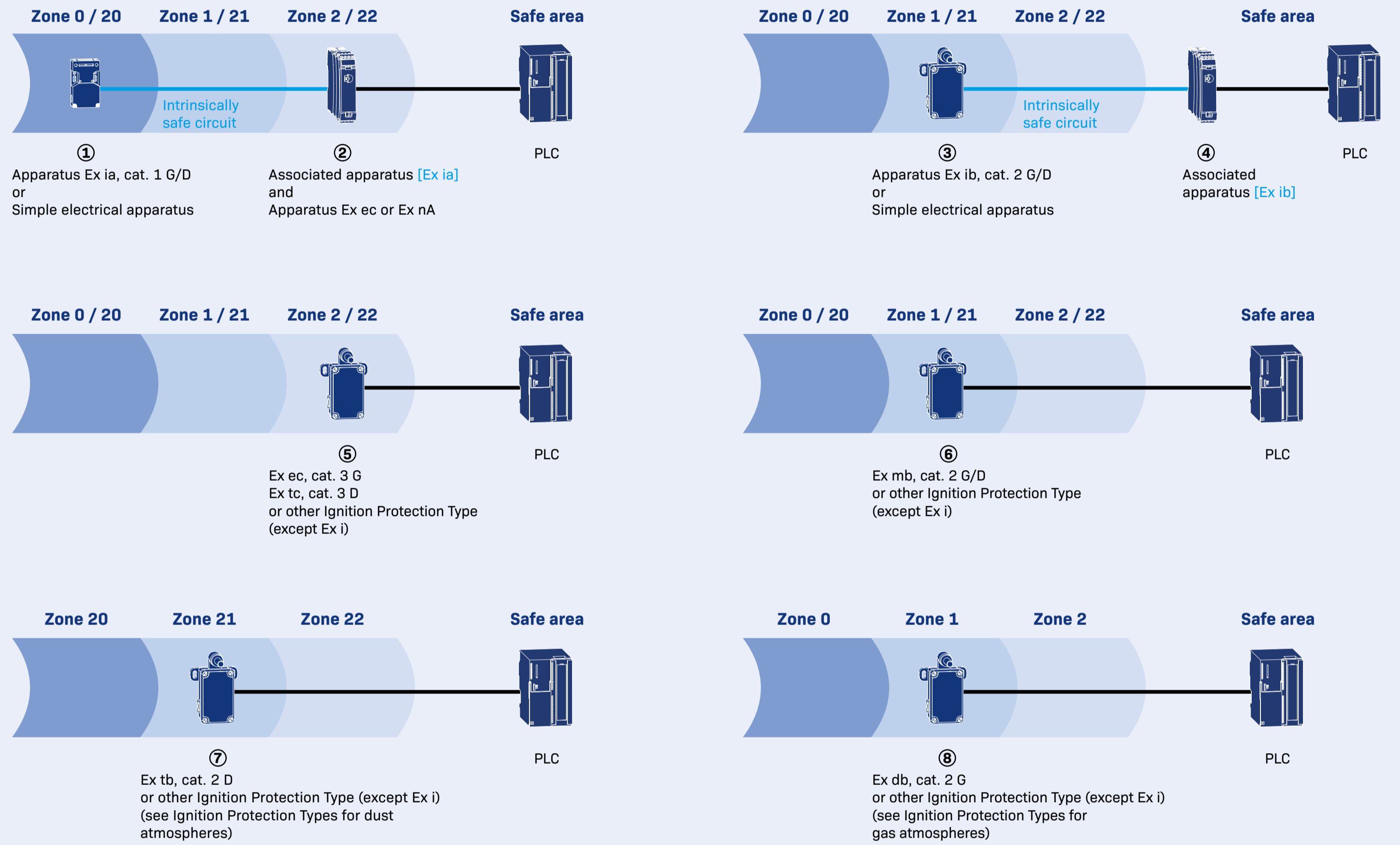
Marking in accordance with EU Directive 2014/34/EU (ATEX)				Marking in accordance with EN 60079 and IEC 60079																																																																																																	
Ex	II	3	G	Ex ic	IIC	T6	Gc																																																																																														
Explosive area	Device group	Device category <sup>1)</sup>	Type of explosive substance	Ignition Protection Type <sup>1)</sup>	Group	Temperature Class	Equipment Protection Level																																																																																														
Gas	II	<table border="1"> <tr> <th>Temporary occurrence of the explosive substance</th> <th>Classification of the potentially explosive areas</th> </tr> <tr> <td>1 Permanent, long periods, frequent</td> <td>Zone 0</td> </tr> <tr> <td>2 Occasionally</td> <td>Zone 1</td> </tr> <tr> <td>3 Not normally, only briefly</td> <td>Zone 2</td> </tr> </table>	Temporary occurrence of the explosive substance	Classification of the potentially explosive areas	1 Permanent, long periods, frequent	Zone 0	2 Occasionally	Zone 1	3 Not normally, only briefly	Zone 2	G Gas, steam, mist	<table border="1"> <tr> <th>Marking</th> <th>Identifier</th> <th>Zone</th> </tr> <tr> <td>Pressure-resistant enclosure</td> <td>da</td> <td>0</td> </tr> <tr> <td></td> <td>d, db</td> <td>1</td> </tr> <tr> <td></td> <td>dc</td> <td>2</td> </tr> <tr> <td>Increased safety</td> <td>e, eb</td> <td>1</td> </tr> <tr> <td></td> <td>ec</td> <td>2</td> </tr> <tr> <td>Intrinsic safety</td> <td>ia</td> <td>0</td> </tr> <tr> <td></td> <td>ib</td> <td>1</td> </tr> <tr> <td></td> <td>ic</td> <td>2</td> </tr> <tr> <td>Encapsulation</td> <td>ma</td> <td>0</td> </tr> <tr> <td></td> <td>mb</td> <td>1</td> </tr> <tr> <td></td> <td>mc</td> <td>2</td> </tr> <tr> <td>Optical radiation</td> <td>op, opa</td> <td>0</td> </tr> <tr> <td></td> <td>op, opb</td> <td>1</td> </tr> <tr> <td></td> <td>op, opc</td> <td>2</td> </tr> <tr> <td>Constructive explosion protection</td> <td>h</td> <td>0</td> </tr> <tr> <td></td> <td></td> <td>1</td> </tr> <tr> <td></td> <td></td> <td>2</td> </tr> </table>	Marking	Identifier	Zone	Pressure-resistant enclosure	da	0		d, db	1		dc	2	Increased safety	e, eb	1		ec	2	Intrinsic safety	ia	0		ib	1		ic	2	Encapsulation	ma	0		mb	1		mc	2	Optical radiation	op, opa	0		op, opb	1		op, opc	2	Constructive explosion protection	h	0			1			2	<table border="1"> <tr> <th>Typical gas</th> <th>Ignition energy [μJ]</th> </tr> <tr> <td>IIC Hydrogen</td> <td>&gt;20</td> </tr> <tr> <td>Acetylene</td> <td>&gt;20</td> </tr> <tr> <td>IIB Ethylene</td> <td>60 ... 180</td> </tr> <tr> <td>IIA Propane</td> <td>&gt;180</td> </tr> </table>	Typical gas	Ignition energy [μJ]	IIC Hydrogen	>20	Acetylene	>20	IIB Ethylene	60 ... 180	IIA Propane	>180	<table border="1"> <tr> <th>Temperature Class</th> <th>Temperature</th> </tr> <tr> <td>T6</td> <td>≤85 °C</td> </tr> <tr> <td>T5</td> <td>≤100 °C</td> </tr> <tr> <td>T4</td> <td>≤135 °C</td> </tr> <tr> <td>T2</td> <td>≤200 °C</td> </tr> <tr> <td>T2</td> <td>≤300 °C</td> </tr> <tr> <td>T1</td> <td>≤450 °C</td> </tr> </table>	Temperature Class	Temperature	T6	≤85 °C	T5	≤100 °C	T4	≤135 °C	T2	≤200 °C	T2	≤300 °C	T1	≤450 °C	<table border="1"> <tr> <th>Equipment Protection Level</th> <th>Description</th> </tr> <tr> <td>Ga</td> <td>Very high protection level</td> </tr> <tr> <td>Gb</td> <td>High protection level</td> </tr> <tr> <td>Gc</td> <td>Enhanced protection level</td> </tr> </table>	Equipment Protection Level	Description	Ga	Very high protection level	Gb	High protection level	Gc	Enhanced protection level
		Temporary occurrence of the explosive substance	Classification of the potentially explosive areas																																																																																																		
		1 Permanent, long periods, frequent	Zone 0																																																																																																		
		2 Occasionally	Zone 1																																																																																																		
		3 Not normally, only briefly	Zone 2																																																																																																		
		Marking	Identifier	Zone																																																																																																	
		Pressure-resistant enclosure	da	0																																																																																																	
			d, db	1																																																																																																	
			dc	2																																																																																																	
		Increased safety	e, eb	1																																																																																																	
	ec	2																																																																																																			
Intrinsic safety	ia	0																																																																																																			
	ib	1																																																																																																			
	ic	2																																																																																																			
Encapsulation	ma	0																																																																																																			
	mb	1																																																																																																			
	mc	2																																																																																																			
Optical radiation	op, opa	0																																																																																																			
	op, opb	1																																																																																																			
	op, opc	2																																																																																																			
Constructive explosion protection	h	0																																																																																																			
		1																																																																																																			
		2																																																																																																			
Typical gas	Ignition energy [μJ]																																																																																																				
IIC Hydrogen	>20																																																																																																				
Acetylene	>20																																																																																																				
IIB Ethylene	60 ... 180																																																																																																				
IIA Propane	>180																																																																																																				
Temperature Class	Temperature																																																																																																				
T6	≤85 °C																																																																																																				
T5	≤100 °C																																																																																																				
T4	≤135 °C																																																																																																				
T2	≤200 °C																																																																																																				
T2	≤300 °C																																																																																																				
T1	≤450 °C																																																																																																				
Equipment Protection Level	Description																																																																																																				
Ga	Very high protection level																																																																																																				
Gb	High protection level																																																																																																				
Gc	Enhanced protection level																																																																																																				

## MARKING FOR POTENTIALLY EXPLOSIVE AREAS DUE TO DUST

Marking in accordance with EU Directive 2014/34/EU (ATEX)				Marking in accordance with EN 60079 and IEC 60079																																																																																	
Ex	II	3	D	Ex tc	IIIC	T90°C	Dc																																																																														
Explosive area	Device group	Device category <sup>1)</sup>	Type of explosive substance	Ignition Protection Type <sup>1)</sup>	Group	Temperature Class	Equipment Protection Level																																																																														
Dust	II	<table border="1"> <tr> <th>Temporary occurrence of the explosive substance</th> <th>Classification of the potentially explosive areas</th> </tr> <tr> <td>1 Permanent, long periods, frequent</td> <td>Zone 20</td> </tr> <tr> <td>2 Occasionally</td> <td>Zone 21</td> </tr> <tr> <td>3 Not normally, only briefly</td> <td>Zone 22</td> </tr> </table>	Temporary occurrence of the explosive substance	Classification of the potentially explosive areas	1 Permanent, long periods, frequent	Zone 20	2 Occasionally	Zone 21	3 Not normally, only briefly	Zone 22	D Dust, fibers, lint	<table border="1"> <tr> <th>Marking</th> <th>Identifier</th> <th>Zone</th> </tr> <tr> <td>Intrinsic safety</td> <td>ia</td> <td>20</td> </tr> <tr> <td></td> <td>ib</td> <td>21</td> </tr> <tr> <td></td> <td>ic</td> <td>22</td> </tr> <tr> <td>Encapsulation</td> <td>ma</td> <td>20</td> </tr> <tr> <td></td> <td>mb</td> <td>21</td> </tr> <tr> <td></td> <td>mc</td> <td>22</td> </tr> <tr> <td>Optical radiation</td> <td>op, opa</td> <td>20</td> </tr> <tr> <td></td> <td>op, opb</td> <td>21</td> </tr> <tr> <td></td> <td>op, opc</td> <td>22</td> </tr> <tr> <td>Protection by enclosure</td> <td>ta</td> <td>20</td> </tr> <tr> <td></td> <td>tb</td> <td>21</td> </tr> <tr> <td></td> <td>tc</td> <td>22</td> </tr> <tr> <td>Constructive explosion protection</td> <td>h</td> <td>20</td> </tr> <tr> <td></td> <td></td> <td>21</td> </tr> <tr> <td></td> <td></td> <td>22</td> </tr> </table>	Marking	Identifier	Zone	Intrinsic safety	ia	20		ib	21		ic	22	Encapsulation	ma	20		mb	21		mc	22	Optical radiation	op, opa	20		op, opb	21		op, opc	22	Protection by enclosure	ta	20		tb	21		tc	22	Constructive explosion protection	h	20			21			22	<table border="1"> <tr> <th>Typical dust</th> <th>Dust type</th> </tr> <tr> <td>IIIC Conductive dust</td> <td>Carbonaceous dust</td> </tr> <tr> <td></td> <td>Metal dust</td> </tr> <tr> <td>IIIB Non-conductive dust</td> <td>Non-carbonaceous dust</td> </tr> <tr> <td>IIIA Flammable lint</td> <td></td> </tr> </table>	Typical dust	Dust type	IIIC Conductive dust	Carbonaceous dust		Metal dust	IIIB Non-conductive dust	Non-carbonaceous dust	IIIA Flammable lint		<table border="1"> <tr> <th>Temperature Class</th> <th>Maximum surface temperature</th> </tr> <tr> <td>T90°C</td> <td>Maximum surface temperature</td> </tr> </table>	Temperature Class	Maximum surface temperature	T90°C	Maximum surface temperature	<table border="1"> <tr> <th>Equipment Protection Level</th> <th>Description</th> </tr> <tr> <td>Da</td> <td>Very high protection level</td> </tr> <tr> <td>Db</td> <td>High protection level</td> </tr> <tr> <td>Dc</td> <td>Enhanced protection level</td> </tr> </table>	Equipment Protection Level	Description	Da	Very high protection level	Db	High protection level	Dc	Enhanced protection level
		Temporary occurrence of the explosive substance	Classification of the potentially explosive areas																																																																																		
		1 Permanent, long periods, frequent	Zone 20																																																																																		
		2 Occasionally	Zone 21																																																																																		
		3 Not normally, only briefly	Zone 22																																																																																		
		Marking	Identifier	Zone																																																																																	
		Intrinsic safety	ia	20																																																																																	
			ib	21																																																																																	
			ic	22																																																																																	
		Encapsulation	ma	20																																																																																	
	mb	21																																																																																			
	mc	22																																																																																			
Optical radiation	op, opa	20																																																																																			
	op, opb	21																																																																																			
	op, opc	22																																																																																			
Protection by enclosure	ta	20																																																																																			
	tb	21																																																																																			
	tc	22																																																																																			
Constructive explosion protection	h	20																																																																																			
		21																																																																																			
		22																																																																																			
Typical dust	Dust type																																																																																				
IIIC Conductive dust	Carbonaceous dust																																																																																				
	Metal dust																																																																																				
IIIB Non-conductive dust	Non-carbonaceous dust																																																																																				
IIIA Flammable lint																																																																																					
Temperature Class	Maximum surface temperature																																																																																				
T90°C	Maximum surface temperature																																																																																				
Equipment Protection Level	Description																																																																																				
Da	Very high protection level																																																																																				
Db	High protection level																																																																																				
Dc	Enhanced protection level																																																																																				

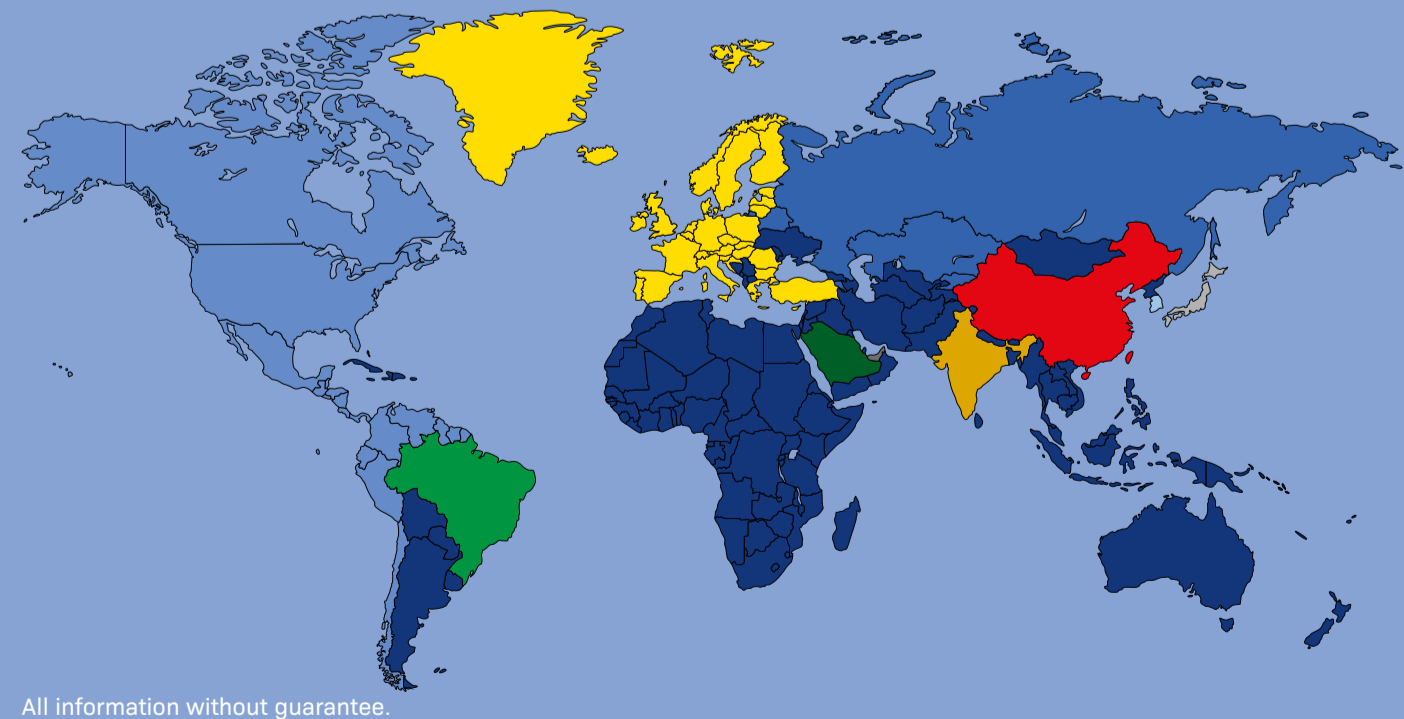
1) Markings in round or square brackets are markings for associated apparatus.

## INSTALLATION EXAMPLES IN EX ZONES



## THE MOST IMPORTANT GLOBAL APPROVALS FOR EXPLOSION PROTECTION

Pos.	Registrations	Country / Region	Logo	Responsible body
1	ATEX	European Economic Area, European Free Trade Association, Switzerland and Turkey		Notified body, e.g. TÜV
2	IECEX	International		Notified body, e.g. TÜV
3	NEC, CEC	USA, Canada		e.g. UL, cUL, FM, CSA
4	CCC	China		e.g. NEPSI
5	PESO	India		PESO
6	INMETRO	Brazil		INMETRO
7	EAC EX	Eurasian Economic Union		
8	KC	South Korea		KOSHA
9	TIIS	Japan		TIIS
10	SASO	Saudi Arabia		SASO



Example	Product in accordance with EX consideration	Examples for Ex markings	Description
1	Intrinsically safe apparatus Simple electrical apparatus	Ⓜ II 1 G Ex ia IIC T6 Gb No marking	Intrinsically safe apparatus for Zone 0/20, 1/21, 2/22 Simple electrical apparatus do not require Ex marking or certificate. However, the equipment must be evaluated according to ATEX and IECEx for suitability as simple electrical equipment.
2	Associated apparatus (required for intrinsically safe circuits)	Ⓜ II (1) G [Ex ia Ga] IIC Ⓜ II (1) D [Ex ia Da] IIIC	Without additional Ignition Protection Type: Installation outside the hazardous area. Marking into which Zone the associated apparatus may work – identifiable by the brackets. Circuits in Zone 0, 1, 2 Circuits in Zone 20, 21, 22
3	Apparatus for area at risk of explosion Simple electrical apparatus	Ⓜ II 3 G Ex ec nC IIC T5 Gc Ⓜ II 2 G Ex ib IIC T6 Gb	Intrinsically safe apparatus for Zone 1, 21 Simple electrical apparatus do not require Ex marking or certificate. However, the equipment must be evaluated according to ATEX and IECEx for suitability as simple electrical equipment.
4	Associated apparatus (required for intrinsically safe circuits)	Ⓜ II (2) G [Ex ib Gb] IIC Ⓜ II (2) D [Ex ib Db] IIIC	Without additional Ignition Protection Type: Installation outside the hazardous area. Marking into which Zone the associated apparatus may work – identifiable by the brackets. Circuits in Zone 1, 2 Circuits in Zone 21, 22
5	Apparatus for area at risk of explosion	Ⓜ II 3 G Ex ec IIC T6 Gc Ⓜ II 3 D Ex tc IIIC T 90 °C Dc	Increased safety – Zone 2 Protection by enclosure – Zone 22
6	Apparatus for area at risk of explosion	Ⓜ II 2 G Ex mb IIC T6 Gb	Encapsulation – Zone 1
7	Apparatus for area at risk of explosion	Ⓜ II 2 D Ex mb IIIC T80°C Db	Encapsulation – Zone 21
8	Apparatus for area at risk of explosion	Ⓜ II 2 D Ex tb IIIC T80°C Db	Protection by enclosure – Zone 21
9	Apparatus for area at risk of explosion	Ⓜ II 2 G Ex db IIC T6 Gb	Pressure-resistant enclosure – Zone 1